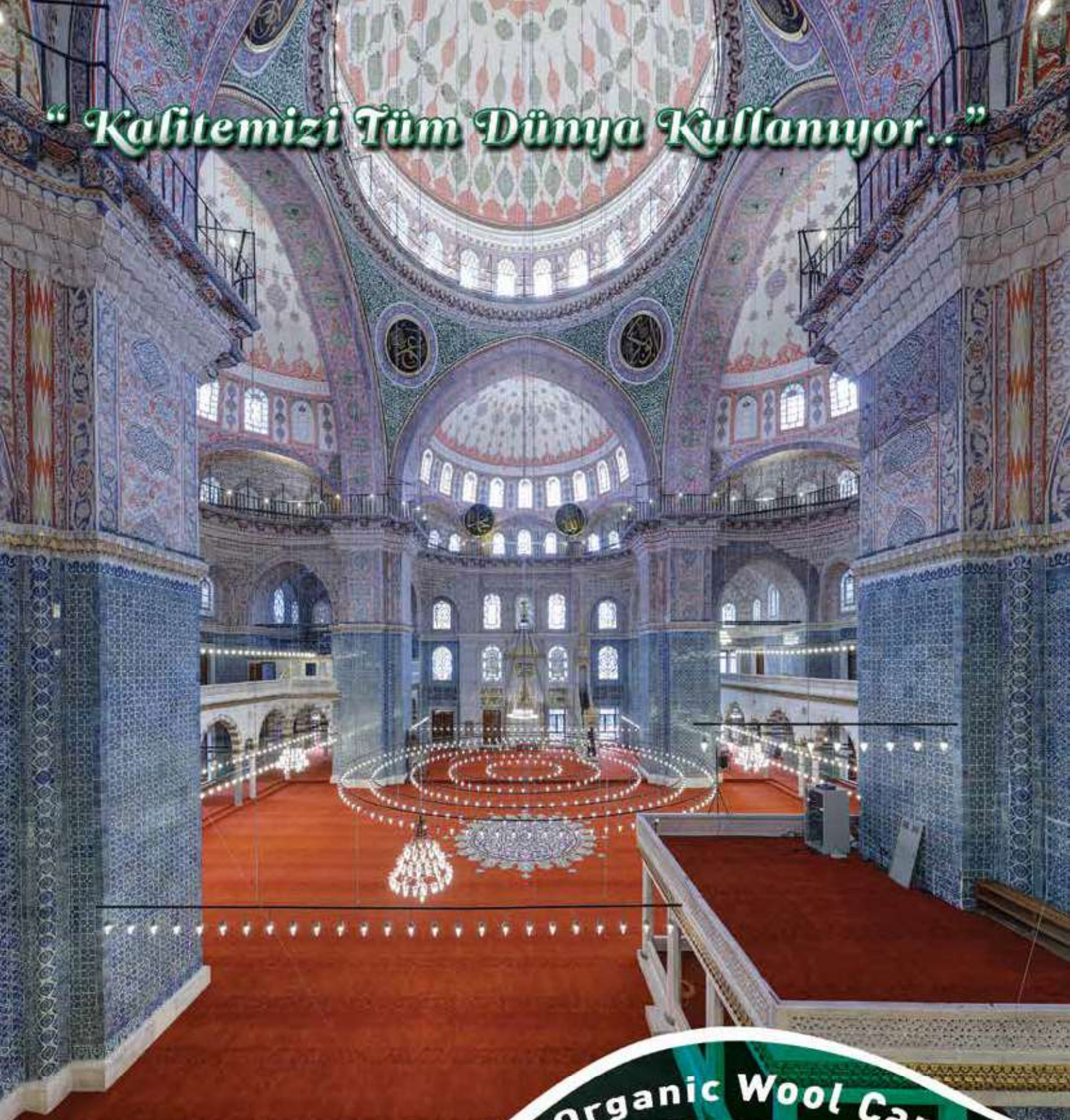


“Kalitemizi Tüm Dünya Kullanıyor..”



Organic Wool Carpets

%100 YÜN  
CAMİ HALISI



1958'den buyana  
**SERKO**

**YÜN CAMİ HALILARI**

**SERKO HALI VE İPLİK SANAYİ VE TİC. LTD. ŞTİ.**

Bahçeler Mh. Fabrika Sk. No: 45 45900 DEMİRCİ/MANİSA/TÜRKİYE

Fabrika Tel.: +90 236 462 11 14 E-mail: info@serkohali.com



[www.serkohali.com](http://www.serkohali.com)



## SERKO HALI HISTORY AND QUALITY STANDARDS

Established in 1958 by our founder, the late Osman KALAYCIOĞLU, with the production of handmade carpets, Serko Hali started to produce machine-made carpets after the establishment of the yarn and weaving facility in the 1970s.

Our carpets made of pure wool for our mosques are quality registered by the International Wool Secretariat (IWS) and produced under the "Woolmark" certificate. As Serko Hali, we offer the coloring options requested by our customers to our mosques by using Islamic Compliance, classical Ottoman Motifs and patterns suitable for modern architecture in the carpets we produce.

As Serko Hali Industry, the compatibility of our carpets with human health is as important to us as the quality of our carpets. The world's first "anti-bacterial mosque carpet" developed by Serko Hali was produced by Serko Hali. In this way, we have added anti-bacterial properties to the carpets we have produced and renewed the Serko Hali assurance again.

In 2009, Serko Hali was granted a certificate of non-flammability in carpets by the Textile and Flooring Institute of Aachen University (TFI AACHEN) in Germany, and our carpets have the "Fireproof Carpet" certificate.

In 2012, it was certified as "Flame Retardant and Suitable for Indoor Use" by "Pojarnaya Sertifikatsionnaya Kompaniya Limited Company" in Moscow, Russia and has achieved the highest degree of fireproof carpet compliance recognized by the Russian Government. Only Serko Hali has this certificate issued by the Russian State among the companies producing wool carpets in Turkey.

The production of carpets in Serko Hali starts with the shipment of wool, which is the first step of carpet production, from our integrated facilities, the wool is processed as yarn, dyed as yarn (hank) in our dye house and completed with the weaving of carpets on our own computerized looms. As Serko Hali family, we realize the sales of our carpets directly from our factory by producing the highest and right quality for our customers.

As Serko Hali Industry, the satisfaction of our customers as well as the quality of our carpets and our references is a motto for our company...

## WHY SERKO WOOL MOSQUE AND HOTEL CARPETS

When you think of mosque carpets, "Serko Wool Mosque Carpets" comes to mind. Serko Wool Mosque carpets provide a completely healthy and comfortable worship and living environment. We can briefly list the advantages of wool mosque carpets produced by Serko Hali in terms of preference and usage.

- Wool Carpet is a living natural fiber whose colors shine and become beautiful as you use it, that does not smell.
- Wool fiber is highly resistant to abrasion.
- The ignition rate of wool carpet in the face of fire is lower than other carpets (acrylic, polypropylene and others) and its non-flammable feature has been certified by tests.
- Wool carpets used indoors absorb excess moisture in the space and return it when necessary.
- Wool carpet attracts less dust than acrylic and polypropylene carpets.
- Wool carpets do not crush and easily recover even if heavy objects are moved.
- Wool carpet does not cause static electricity that occurs in synthetic carpets.
- Wool carpets do not smell, do not contain odors and have sound absorbing acoustic regulating properties.
- Wool carpets are easy to clean with natural or white soap.
- Wool is the most expensive of carpet fibers and is therefore only used in luxury carpets and area rugs.
- Wool carpets, which have very good abrasion resistance, are the most resistant carpets that can withstand heavy usage conditions in terms of lifetime.
- Wool, a fiber that is also highly resistant to flammability, does not produce static energy.
- The performance of wool fiber in stain protection is as high as that of polyamide fiber.
- Wool carpets are the most suitable carpets to be used in places without shoes due to their softness and comfort and high performance in durability.

## SERKO MOSQUE AND HOTEL CARPETS TECHNICAL SPECIFICATIONS

**QUALITY OF THE YARNS USED IN OUR CARPETS:** Made of 100% wool produced according to Woolmark standards.

**QUALITY STANDARD AND LICENSE NO:** Our carpets are produced with international WOOLMARK license. Our license number is 0219TUI0W.

**FIREPROOFING:** Our carpets are registered with a flame retardant certificate as they meet the Bfl-SI flame retardant requirements according to the EN 13501 norm of the University of Aachen, Germany. Registered with KM2 Certificate by Poyorna Laboratories of Russia.

**DEGREE OF LIGHT FASTNESS:** Buzzi Woolmark laboratories determined as 5 according to IWS TM 133 method.

**DETERMINATION OF DEGREE OF DURABILITY:** Buzzi Woolmark Laboratories rated 4/5 according to IWS TM 247 method.

**TOTAL WEIGHT :** 1 m<sup>2</sup> weight of our carpets is 3500-4000-4500-5000 gr(+-%3).

**PILE HEIGHT:** Pile heights of our carpets are 8mm - 13mm.

**TOTAL HEIGHT:** The total height of our carpets is 10mm - 15mm.

**WEAVING DENSITY:** The number of loop ends on 1m<sup>2</sup> of our carpets varies between 260.000 and 350.000 loop ends.

**BACK COATING:** We use back coating materials produced by CHT company. The finishing material we use is 500 gr/m<sup>2</sup>.

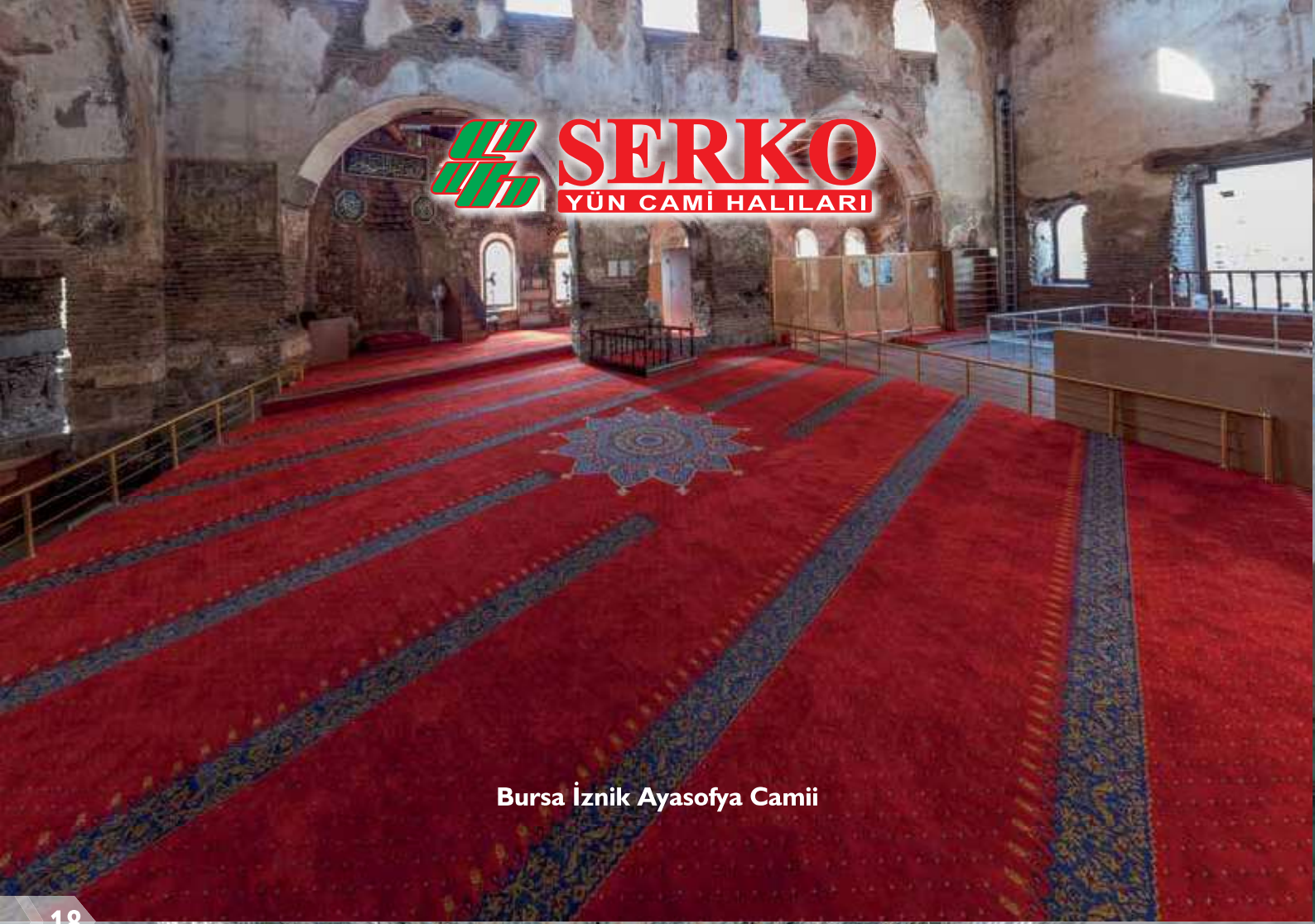
**MOTH INEDIBILITY:** During dyeing, our wool was treated with BAYER EULAN SPA 01 to prevent moth bites.

**ANTIBACTERIAL PROTECTION:** Our carpets are given anti-bacterial protection feature by using Busan Industrial Chemicals Bacterial drug during production.

**YARN DYEING MATERIAL:** In the manufacture of our carpets, our yarns are dyed with reactive dyes belonging to the Swiss company "Bezema".

**SHADOWING:** Temporary or permanent shadowing rarely occurs in carpets woven with face to face weaving. Temporary shadowing occurs when walking, placing objects on the carpet or rubbing a brush on the carpet and the shadowing improves over time. Permanent shadowing is caused by the loop pile ends turning in the opposite direction. This cannot be considered a manufacturing defect and the manufacturer cannot be held liable for shadowing.

**WARRANTY:** As Serko Hali, we provide a 2-year warranty certificate for the carpets we produce.



Bursa İznik Ayasofya Camii



İstanbul Kartal Batı Yakası Proje Camii



Rusya Moskova Merkez Camii




İstanbul Küçükçekmece Ekrem Özen Camii

Kırşehir Ahi Evran Üniversitesi Kampüs Camii

Kırgızistan Bişkek Merkez İmam Serahsi Camii

Denizli Pamukkale Üniversitesi Müftü Ahmet Hulusi Efendi Camii

Bilecik Söğüt Ertuğrul Gazi Türbe Camii



WE HEREBY CERTIFY THAT  
**CERTIFICATE 2023-2024**

**SERKO HALI VE İPLİK SANAYİ TİCARET LTD.ŞTİ.**  
**SERKO HALI VE İPLİK SANAYİ TİCARET LTD. ŞTİ.**


HAS BEEN LICENSED BY THE WOOLMARK COMPANY TO USE THE WOOLMARK ON PRODUCTS AS SPECIFIED IN THE LICENCE AGREEMENT.

Wall To Wall Carpets-Contract Use Face To Face Wilton

SIGNED ON BEHALF OF THE WOOLMARK COMPANY

LICENCE NUMBER - **02297U20W**

EFFECTIVE FROM - **01 JULY 2023 TO 30 JUNE 2024**





T.C.  
TÜRK PATENT VE MARKA KURUMU  
**MARKA YENİLEME BELGESİ**  
Marka No. : 2008 96463 - Tizans



Marka Sahibi : Demirci SERKO  
Kategori : 27  
Marka Sahibi Adres : ...  
Marka Sahibi Telefon : ...  
Marka Sahibi E-posta : ...  
Marka Sahibi Adres : ...  
Marka Sahibi Telefon : ...  
Marka Sahibi E-posta : ...

İhale Marka İK Adı: 25.08.2008 tarihinde yayımlanan ve 15.06.2019 tarihinde bitirilen ÖV Y.H. ihaleye yenilenmiştir.






Customer: SERKO HALI, Mihalıççık, Turkey  
Subject: Light fastness according to ISO 105-B02  
Lot serial number: 1028-07-2017  
Material: 22 samples  
Light source: D65

Sample	Rating
no. 1	6
no. 2	6
no. 3	6
no. 4	6
no. 5	6

Light fastness ISO 105-B02

1028-07-2017 1028-07-2017 Page 1/1



TR: Charlebörger Allee 41, 52038 Aachen Germany  
SERKO HALI  
Sanayi Caddesi No:45  
Demirci-MANISA 45900  
TURKEY

Charlebörger Allee 41  
52038 Aachen  
Germany  
Tefn no: 241 9873 20  
Fax: 49 241 9873 200  
tort@serko-gf-oh.de  
www.serko.de

**Report No. 410779-02**  
**Fire Behaviour Classification according to EN 13501-1:2010**

**1 Introduction**  
This fire behaviour classification report defines the classification of the construction product "Sample carpet (100 % wool)" in accordance with the procedures according to EN 13501-1:2010.




**2 Procedure**

Construction product	Construction product
Sample designation	Sample carpet (100 % wool)
Type of manufacture	woven
Type of surface	cut pile
Fibre composition of use surface	100 % wool
Type of backing	finish
TFTI reference no.	11-05-0034
Order date	02.05.2011

Customer: SERKO HALI  
Report issued by: Dipl.-Ing. Ulrike Balg, direct dial: -133

The construction product is entirely described in the test report mentioned under section 3 and its annex KT.


Page 1 of 3



Sorkasse Aachen  
BIC 300 500 00 AIC 131222  
IBAN DE22 300 500 0000131222  
SWIFT AACSDE33

HRB 8157Aachen  
VAT No. DE256411312  
Managing Director  
Dr. Ernst Schröder

410779-02



**3 Test Reports and Test Results Used for the Classification**

**3.1 Test Reports**

Name of testing body	Ordered by	Construction product	Test report No.	Test methods
Textiles & Flooring Institute GmbH	SERKO HALI	textile floor covering	410779-01	EN ISO 9239-1:2010 EN ISO 11265-2:2010 (15x opticon time)

**3.2 Test Results**

Test methods	Characteristics	Number of tests	Test results	
			average	requirements fulfilled (Y/N)
EN ISO 9239-1:2010	critical radiant flux (kW/m <sup>2</sup> )	3	6,1	-
EN ISO 11265-2:2010	smoke development (% v/min)	6	74	-
EN ISO 11265-2:2010	changed distance <= 150 mm	6	-	Y

**4 Classification and Application**

**4.1 Reference**  
This classification is performed according to EN 13501-1:2010.




**4.2 Classification**  
With regard to the fire behaviour, the tested construction product is classified as **B<sub>s</sub>**.

Additionally, with regard to the smoke development, the tested construction product is classified: **s1**

Thus, the construction products tested obtain the following classification:

Burning behaviour	Smoke development	i.e.
<b>B<sub>s</sub></b>	- s 1	<b>B<sub>s</sub>-s1</b>

Page 2 of 3



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Managing Director  
Dr. Ernst Schröder

410779-02



**4.3 End-Use Application**  
The classification is only valid for the construction product as described under sections 2. and 3., used as a horizontal floor covering installed on a mineral substrate according to EN 13258:2010, using adhesives or not.

**5 Restrictions**  
Provided that the construction product is marked with the CE-label according to system 3 attestation of conformity, the following declaration shall be enclosed:

"The classification assigned to the construction product in this report is appropriate to a declaration of conformity by the manufacturer within the context of system 3 attestation of conformity and CE-marking under the Construction Products Directive.

The manufacturer has made a declaration, which is held on file. This confirms that the product's design requires no specific processes, procedures or stages (e.g. no addition of flame-retardants, limitation of organic content, or addition of fillers) that are aimed at enhancing the fire performance in order to obtain the classification achieved. As a consequence the manufacturer has concluded that system 3 attestation is appropriate.

The test laboratory has, therefore, played no part in sampling the product for the test, although it holds appropriate references, supplied by the manufacturer, to provide for traceability of the samples tested.


Aachen, 30.05.2011

Dr. Ernst Schröder

The present document is provided with a qualified electronic signature and is valid without autograph signature.

The present test report is established to the best of our knowledge. Only the entire report that has been issued, including its annexes, should be used. Furthermore, we notify the "General Terms and Conditions for the Execution of Contracts" of the Textiles & Flooring Institute GmbH, also with regard to the order execution.


Page 3 of 3



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Managing Director  
Dr. Ernst Schröder

RP 410779-01



**Annex RP – Burning behaviour – radiant-panel-test**




**1 Procedure**  
Sample designation: Sample carpet (100 % wool)  
TFTI reference number: 11-05-0034  
Testing period: 30.05.2011  
The product identification characteristics can be found on the second page of the test-report or in annex KT.

**2 Test methods**  
Reaction to fire tests for floorings according to EN ISO 9239-1:2010. Part 1: Determination of the burning behaviour using a radiant heat source.  
Determination of the burning behaviour using a radiant heat source: This test method is used for assessing the wind-opposed burning behaviour and the spread of flame on horizontally mounted floor coverings exposed to a heat flux radiant gradient in a test chamber, when ignited with a pilot flame.

The test specimen were installed loose laid on a mineral substrate according to EN 13258:2010 (thickness 0 ± 2) mm, density 1.800 ± 200) kg/m<sup>3</sup>).

The test specimen were conditioned for 11 days according to ISO 6541-976 (temperature (23 ± 2) °C, relative humidity (50 ± 5) %).


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RP 410779-01






**3 Test results**

50 mm mark (mm)	heat flux (kW/m <sup>2</sup> )	time at which the flame front reached a distance of 50 mm			
		sample 1	sample 2	sample 3	sample 4
100	2,11	2,10	2,10	2,10	2,10
150	2,15	2,15	2,15	2,15	2,15
200	2,20	2,20	2,20	2,20	2,20
250	2,25	-	-	-	-
300	2,30	-	-	-	-
350	2,35	-	-	-	-
400	2,40	-	-	-	-
450	2,45	-	-	-	-
500	2,50	-	-	-	-
550	2,55	-	-	-	-
600	2,60	-	-	-	-
650	2,65	-	-	-	-
700	2,70	-	-	-	-
750	2,75	-	-	-	-
800	2,80	-	-	-	-
850	2,85	-	-	-	-
900	2,90	-	-	-	-

Special observations:  
Sample 1-4:  
• material singes up to a distance of 300 mm during a pre-radiation time of 2 minutes


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Dr. Ernst Schröder

F 410779-01




**Annex F – Pictures radiant-panel-test**


n°1 (sample 1, crosswise)






n°2 (sample 2, crosswise)



n°3 (sample 3, crosswise)



Page 1 of 2



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Managing Director  
Dr. Ernst Schröder



**BUZZI**  
Sede: Biella RAPPORTO DI PROVA N° B-14/00002 pag. 1 di 4

**Spett.le**  
SIRKO HALI VE PIRK SANAYI VE  
TEKSTİL LTD ŞİRKETİ - Bahçekar  
Mahallesi Fabrika No:45  
45900 DEMİRÇİ /MANİSA (TK)  
Tel: +90 298 4621114 - Fax: +90 298  
4622244

**Sample description:**  
A) Carpet colour Green TWG Specification C1 Workmark Wall to Wall Fibre Woven Cut pile level height

Endice	Prova	Norma
TM205	COLOUR FASTNESS TO LIGHT ON FLOORING FLOORINGS	ISO 105-B02
TM207	PILE HEIGHT OF FLOORCOVERINGS	Workmark TWG-TM207
TM227	INSECT RESIST (RESISTANT) CHEMICAL ASSAY FOR CONTENT	Workmark TWG-TM227
TM133	COLDEN FASTNESS TO LIGHT OR TEXTILE FLOORCOVERINGS	Workmark TWG-TM133
TM132	DISPERSONE STAIN RESISTANCE TESTER	Workmark TWG-TM132
TM140	STITCH AND GAUGE	Workmark TWG-TM140
TM142	PILE THICKNESS OF FLOORCOVERINGS	Workmark TWG-TM142
TM130	FIBRE CONTENT (QUALITATIVE AND QUANTITATIVE ANALYSIS OF FIBRE MIXTURES) COMBING WOOL	Workmark TWG-TM130
TM202	WITHDRAWAL FORCE TO REMOVE TUFTS OR PILE FROM TEXTILE FLOORCOVERINGS	Workmark TWG-TM202
TM216	PILE MASS DENSITY FACTOR (PILE TEXTILE FLOORCOVERINGS)	Workmark TWG-TM216
TM235	COLDEN FASTNESS TO SHAMPONDING OF TEXTILE FLOORCOVERINGS	Workmark TWG-TM235
TM234	SURFACE PILE MASS OF TEXTILE FLOORCOVERINGS (BAND NAIRI)	Workmark TWG-TM234
TM247	CHANGES IN SURFACE STRUCTURE AND COLOUR OF TEXTILE FLOORCOVERINGS	Workmark TWG-TM247

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P.04 5100 P.04 5100 P.04 5100 P.04 5100

**BUZZI**  
Sede: Biella RAPPORTO DI PROVA N° B-14/00002 pag. 2 di 4

**I Responsabili delle prove**  
Prof. Giuseppe Baraldi - Prof. Paolo Borgioli

**Vice I Responsabili del Laboratorio**  
Prof. G. Baraldi

**TEST REPORT**  
HOT WATER TEXTURE RETENTION

Item	Result	Unit
TM247	4	%

**TEST REPORT**  
COLOR FASTNESS TO LIGHT

Item	Result	Unit
TM133	3	

**TEST REPORT**  
KIRP HİLELENDİ

Item	Result	Unit
TM101	3	

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**BUZZI**  
Sede: Biella RAPPORTO DI PROVA N° B-14/00002 pag. 3 di 4

**TEST REPORT**  
INSECT RESISTANCE

Item	Result	Unit
TM227	0.043	Penetration
TM227	0.0355	Penetration

**TEST REPORT**  
SURFACE PILE MASS

Item	Result	Unit
TM234	1.8%	g/m²

**TEST REPORT**  
STITCH AND GAUGE

Item	Result	Unit
TM140	33	mm
TM142	82	mm

**TEST REPORT**  
COLOR FASTNESS TO SHAMPONDING

Item	Result	Unit
TM235	4	
TM234	4	
TM235	4	

**TEST REPORT**  
COLOR FASTNESS TO RUBBING

Item	Result	Unit
TM235	4	
TM234	4	

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**BUZZI**  
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TM247	4	%

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COLOR FASTNESS TO LIGHT

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Item	Result	Unit
TM101	3	

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